

## Technical Data Sheet

### Purell HP476J



Polypropylene, Homopolymer

#### Product Description

Purell HP476J is a polypropylene homopolymer used for extrusion and thermoforming applications.

Purell HP476J is typically used in pharmaceutical packaging and blisters.

All potential activities for applications in the pharmaceutical, medical device, laboratory and diagnostics area have to be discussed with the relevant Technical and Business contacts first. To discuss a medical/pharmaceutical application please contact your local Lyondellbasell reference or your local Distributor.

<b>Application</b>	Healthcare Applications; Medical Devices; Pharmaceutical Packaging; Secondary Packaging; Thermoforming Applications
<b>Market</b>	Healthcare
<b>Processing Method</b>	Extrusion; Sheet; Thermoforming
<b>Attribute</b>	Autoclavable; Ethylene Oxide Sterilisation; Homopolymer

Typical Properties	Nominal Value	Units	Test Method
<b>Physical</b>			
Melt Flow Rate, (230 °C/2.16 kg)	3.4	g/10 min	ISO 1133-1
Density	0.900	g/cm <sup>3</sup>	ISO 1183-1
<b>Mechanical</b>			
Flexural Modulus	1500	N/mm <sup>2</sup>	ISO 178
Tensile Modulus	1400	MPa	ISO 527-1, -2
Tensile Stress at Break, (23 °C, 50 mm/min)	21	N/mm <sup>2</sup>	ISO 527-1, -2
Tensile Stress at Yield, (23 °C, 50 mm/min)	34	N/mm <sup>2</sup>	ISO 527-1, -2
Tensile Strain at Break, (23 °C, 50 mm/min)	200	%	ISO 527-1, -2
Tensile Strain at Yield, (23 °C, 50 mm/min)	11	%	ISO 527-1, -2
<b>Thermal</b>			
Vicat Softening Temperature, (A50)	156	°C	ISO 306
Deflection Temperature Under Load, (0.45 MPa, Unannealed)	91	°C	ISO 75B-1, -2